Leisure Pools is one of the world’s largest manufacturers of fiberglass swimming pools with manufacturing plants serving the United States and Australian markets. Our new state-of-the-art Super Plant in San Antonio, Texas coupled with an expanding nationwide dealer network, means the unique quality and style of Leisure Pools is available to you.

Well in advance of other fiberglass pool manufacturers, Leisure Pools utilize the very latest internationally proven technologies to create pools that are superior in every way.

Our manufacturing processes use state-of-the-art equipment and technology, backed by in-house research and development, to constantly improve the standard of our production. Our specialized techniques and superior materials ensure that the quality of every Leisure Pool is the very best. Our versatility of colors and styles is unmatched by any other pools – either fiberglass or poured-concrete. With a Leisure Pool, you will be swimming in quality and style.

Whether your home is contemporary or traditional, whether your pool site is large or small, there is a Leisure Pool style and size to suit your needs perfectly. When it comes to color, forget boring old-fashioned white or pale blue. Leisure Pools feature an exclusively licensed ‘proprietary gel coat’ that produces a shimmering and unique sparkle finish. Inspired by the dazzling hues of Australia’s coastal waters, these colors will make your Leisure Pool the envy of everyone.

Your Leisure Pool has been designed and manufactured to make it a lifestyle asset you will value and enjoy for years to come. To make sure of that, every Leisure Pool carries a 35-year structural warranty. Plus our unique color finishes are covered by an unequalled 15-year warranty.

Our pool styles are classic and innovative in design. With over 30 years experience in all facets of swimming pools, Kerry Pain, the company’s founder, set about incorporating his years of experience into the very best residential swimming pool styles. Kerry is widely regarded as one of the best pool designers in the Australian pool market, a land that has the highest pool ownership per household in the world. Not surprisingly, this sun drenched country produces some of the finest swimming pool products in the world.

“It’s not about offering 50 types of pools, it is about offering classic and innovative styles that work well in residential environments” says Kerry when talking about the Leisure Pool styles. “Once you have the style that fits the homeowner’s preference, then we look to pool size, as people have different usage requirements for the pool, backyard sizes and budgets.

“After style and size have been determined then it’s a question of choosing the most suitable color. Color theory is so vitally important in achieving a stunning look in your backyard” says Kerry.

Kerry should know, after all he has been designing, manufacturing, selling, and installing swimming pools for over 30 years. During this time Kerry not only founded Leisure Pools Australia, he has overseen its growth to be one of the largest fiberglass pool manufacturing companies in the world.

So, whether your home is contemporary or traditional, whether your pool site is large or small, there’s a Leisure Pool style, size and color to suit your needs (and budget) perfectly. With a Leisure Pool you’ll be Swimming in Quality and Style®.
The Elegance Style is the most modern stylish swimming pool on the market today. With an innovative design, it is ideally suited to today’s modern architectural building trends. The square corners and crisp clean lines match perfectly with the latest paving and coping products to make landscaping the Elegance a pleasure.

Too many pools have the dimensions but just don’t have the space. The Elegance is designed to give you plenty of room for end to end swimming or playing games. The swimming corridor is completely unobstructed and even the copings are only four inches wide in order to maximize the space inside the pool.

The steps are conveniently placed on the side of the pool and combine with the spa seat area. You can have spa jets and aeration fitted for an enjoyable and relaxing spa. It’s a great place to sit and relax while the kids are playing in the pool.

The Elegance has Leisure Pools convenience ledge into the wall of the pool 2 feet down from the top. Small children can easily stand on the step ledge to get out of the pool.

Available in four sizes, the Elegance Style sets new standards in modern residential pools.

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<tr>
<th>Grand Elegance 40</th>
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The Leisure Pools Moroccan Style incorporates the best features of previous Leisure Pools with exciting new ideas.

Instead of just one entry point, the Moroccan Style features three points of entry – one at the shallow end, one on the opposite side at the deep end and a third at the center of the pool. This means that however you place your pool in relation to your house or pool side area, you will be assured of an entry/exit point adjacent to it.

The Moroccan Style has excellent seating areas with a swim out and step at the deep end. It also has generous seating areas at the shallow end, where optional spa jets can be installed.

The clever design of the Moroccan Style also provides a wide, unobstructed corridor through the center of the pool for unrestricted end to end swimming.

The Moroccan Style also features a cleverly engineered ultra narrow coping that results in a more spacious pool for its outside dimensions. The Moroccan comes in four sizes to accommodate all backyards and budgets.
The Leisure Pools Roman Style has a timeless elegance that will add grace to any setting. As simple, classical and pleasing to the eye today as it was in Ancient Rome, this pool's clever use of a rectangle and two semi-circles also provides unlimited possibilities for exciting landscaping concepts.

The Leisure Pools Roman Style features broad entry steps at the shallow end with an optional spa seat and table at the deep end. Space inside the pool is maximized by the use of our unique narrow coping design. The Roman Style is available in three standard sizes to fit in any space and lifestyle.

If you were to choose one design that would always be in vogue it would be the Roman. The design has a timeless appeal that is simple, practical and elegant. The Roman style seemingly suits every situation.

You can place the Roman with the steps closest to your home or have the spa seat closer. Whichever way the pool faces it looks the same. If you add the optional spa jets and aeration and a table then you have a truly versatile and enjoyable pool.

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<tr>
<th>Roman Style</th>
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<tr>
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<td>12'</td>
<td>5'1&quot;</td>
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<td>5'1&quot;</td>
<td>4'</td>
<td>6,800</td>
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Roman 28 & Roman 23 & Roman 19

extra narrow coping designed to maximize space inside the pool

convenience ledge around perimeter of pool

wide main entrance/exit steps

spa seat (optional jets)
The Leisure Pools Tuscany Style is the ultimate in free-form design and perfect for pool sites where a more conventional shape might not work.

With a classic kidney shape, the Tuscany Style will usually fit into difficult areas and particularly lends itself to informal landscaping with rock gardens, tropical plants and waterfalls.

The Tuscany 29 is ideal for most backyard settings. It features generous sized entry steps into the shallow end and a swim out at the deep end. Optional spa jets can be fitted to the swim out to create a refreshing spa nook. As with the entire Leisure Pools range, narrow coping maximizes the space inside the pool.

To suit your lifestyle, the Tuscany 23 is a very versatile alternative, particularly where space is limited.

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<tr>
<td>Tuscany 23</td>
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<td>11'6&quot;</td>
<td>5'3&quot;</td>
<td>3'9&quot;</td>
<td>7,800</td>
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Leisure Pools proudly introduces the stunning Riviera Style pool. Available in 40 foot, 34 foot and 30 foot sizes the Riviera is not only classic and functional in design but achieves a totally new look that will inspire your creative backyard dreams.

The Riviera's freeform design flows with gentle curves making the pool a delight to landscape around and transforming your backyard to a free flowing wonderland.

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<td>4'</td>
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<td>Riviera 34</td>
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<td>15'</td>
<td>5'11&quot;</td>
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<td>16,100</td>
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<tr>
<td>Riviera 30</td>
<td>30'</td>
<td>15'</td>
<td>5'7&quot;</td>
<td>3'8&quot;</td>
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Sorrento Spa is available in all the colors that are available for the pools enabling you to color match your pool and spa combination. The Leisure Pools Sorrento Classic Spa has strategically placed jets and ergonomically correct seating to create an ideal place for practicing a variety of calming, comforting and caring routines. The Sorrento 8’ Round Spa and Spillover offers the exclusive Aquaguard® color finishes. The Sorrento Classic is smooth and non-porous so it cleans easily and is very stain resistant. There are no sharp edges or rough finishes. Compare that to some pebble pools that are so abrasive that they can only offer a 1-year warranty or no warranty at all. For centuries, people have recognized the rejuvenating, healing powers of warm water. Today, Leisure Pools takes an innovative approach to the art of warm water healing, or hydrotherapy. The Right Choice Sometimes what we see in our minds doesn’t always translate to the pool builder. With Leisure Pools, what you see is what you get. The swimming pool styles and sizes come off molds and cannot vary in any way. Why Fiberglass? The most common myth surrounding fiberglass pools and propagated by competitors in Gunite and Vinyl Liner pools is that “Fiberglass pools pop or float out of the ground.” When you are told this, you should immediately say just have a pool with 80 tons of water in it pops out of the ground. The reality is that no more will a gunite or vinyl liner pools pop or float than will fiberglass pools. In fact any watertight object will float if there is more water under it. Pools can only float when they are drained and the water under the pool exerts upward pressure because there is no water under the pool. The gel coat finish on a Leisure Pool not only looks great, it’s so easy to look after. The surface is smooth and non-porous so it cleans easily and is very stain resistant. Low Chemical Usage No wonder airplane manufacturers are using fiberglass to build planes! No wonder automobile manufacturers are using fiberglass for shell thickness. The high tensile strength of Leisure Pools fiberglass exceeds the standards for shell thickness. Fiberglass pools carry a lifetime warranty and never need resurfacing so there is no place liners or repair liners. Fiberglass pools carry a lifetime warranty and never need resurfacing so there is no need to drain the pool. So the end result is that you are not flooded. Why Fiberglass? The most common myth surrounding fiberglass pools and propagated by competitors in Gunite and Vinyl Liner pools is that “Fiberglass pools pop or float out of the ground.” When you are told this, you should immediately say just have a pool with 80 tons of water in it pops out of the ground. The reality is that no more will a gunite or vinyl liner pools pop or float than will fiberglass pools. In fact any watertight object will float if there is more water under it. Pools can only float when they are drained and the water under the pool exerts upward pressure because there is no water under the pool. The gel coat finish on a Leisure Pool not only looks great, it’s so easy to look after. The surface is smooth and non-porous so it cleans easily and is very stain resistant. Low Chemical Usage No wonder airplane manufacturers are using fiberglass to build planes! No wonder automobile manufacturers are using fiberglass for shell thickness. The high tensile strength of Leisure Pools fiberglass exceeds the standards for shell thickness. Fiberglass pools carry a lifetime warranty and never need resurfacing so there is no place liners or repair liners. Fiberglass pools carry a lifetime warranty and never need resurfacing so there is no need to drain the pool. So the end result is that many more gunite and vinyl pools float than do fiberglass; don’t be fooled.
Most fiberglass pool manufacturers claim to produce quality pools, but let’s examine what it means to be of the highest quality. With Leisure Pools you get experienced dedicated professionals that have your best possible enjoyment in mind.

A successful and rich history from the highly competitive Australian pool market has been poured into all our pool styles. Bottom line, the pool style you choose will be high quality and tested from use with thousands of satisfied pool owners. Pools manufactured by Leisure Pools contain the highest quality materials available in the fiberglass and coatings industries. And the process of application of the different material layers, including a steel sub-structure, ensures a rock solid base that has concrete properties, but remains flexible. This helps avoid many of the common problems that concrete pool owners experience with cracks and leaks.

In addition to a solid base, the patented Aquaguard® Gelcoat gives you a smooth surface and brilliant colors. Your pool will literally

“WOW” anyone who sees it and you’ll avoid many problems with algae, a common problem with porous concrete pools and seams in vinyl liners.

Quality control is ensured at every step with computer controlled application, repeated ultrasonic measurements, and a supervised manufacturing environment. Over 30 years experience in pool moving will guarantee that your pool arrives perfectly.

Installation of your pool is conducted by trained pool installers that will make adjustments according to your location and soil type. Making sure along the way that your pool is level and at the right height when installed.

Add the coping and the landscaping and you’ll be swimming in no time. You won’t have to wait months with a Leisure Pool installation, typical installation is a few weeks, unlike a gunite (concrete) installation.

Finally, to keep your mind at ease there is a 35-year Structural Warranty and the best surface warranty in the swimming pool industry, 15 years protection. Leisure Pools will make your pool buying experience remarkably easy.

Why Leisure Pools?
Choosing your Leisure Pool is as easy as having it installed.

You can be swimming in your new Leisure Pool just a few days after we start its installation and that means there is minimal disruption to your everyday lifestyle.

Your professional installer will carefully excavate the hole, then lay and screed the foundation, the installer will backfill the area between the pool shell and the excavation edge and compact it to ensure optimum stability. Next the installer will connect piping for your pump, filter and other accessories. The installation process is then completed by laying your choice of coping stones and concrete finish around the pool perimeter. Your installer will also arrange the installation of pool safety fencing and pool covers if required.

After your dealer demonstrates how easy it is to manage and maintain your new Leisure Pool, you can simply enjoy it, swimming in quality and style.

Customer Experiences

“My wife and I recently had a Leisure Pool installed at our home in Baton Rouge, LA. We purchased a 38 Monroe / Australian from your dealer, Casey's Excavating. Casey Klein called me and recommended Leisure Pools for who they have been so helpful and courteous to me from the first meeting with Casey I was very impressed with your company and what he had to offer. I researched your website and even asked your technicians if they could install it. I contacted Mr. Wade Arcement and he was also a great help! I feel like you offer the best fiberglass pool design on the market. Before I had my pool installed we were on hold with who we would purchase our pool from.

Casey is a professional and very helpful in making our decision. Casey met with us (my wife, daughter 21, daughter 17, and son 15) and answered every question we had. He was very patient and knowledgeable of your company and his business. He explained all the details in detail and stayed in contact with me during the short waiting period before he could start.

I am a very particular person so I took a week of vacation to be home during the installation of our pool. It was impressive to watch Casey do his work. He is also very particular and a perfectionist in how things get put together. It was easy comfort to know he was committed to doing an excellent job and this is a good pool”. He fills many different types of pools and he relayed a story of a popular fiberglass pool company and the installer going through two pool shells before installing the third one successfully. By the way, the pool looks great!

When it comes to choosing your Leisure Pool our trained dealers come to your home. After all, that is where your pool’s going to go and it’s also where you will feel at ease.

You will be shown perfect small scale models of pool styles to help you visualize which one will best suit your needs and your location. Your dealer will also show you accurate samples of colors and textures, to ensure that you make the most informed decision possible. At the same time your dealer will personally assess and advise you on the best options for positioning and installing your pool into your site. Even if you think your site is inaccessible, relax, our vast expertise can probably find a solution.

Once you have placed your order, your dealer will assist you with permits, then contact your engineer and had liked to tinker with the pool chemistry in my past pools, but this pool requires NO oversight except my timing needs. He did a professional job, and took the time to explain the pool operation at the end of installation. He was personally on the job site each day he worked was conducted, doing much of the work himself. It literally took less than 2 days, and the pool was in the ground and circulating, and within 2 weeks, he was essentially done. A major step ahead of a gunite pool, and the fiberglass looks better!!

And the salt water pool – it’s priceless!! I am a chemical engineer and had liked to tinker with the pool chemistry in my past pools, but this pool requires NO oversight except to take the leaves/trash out of it – no lie. I check it every few weeks, and it never needs anything ( sooner or later I will need to add some salt, but so what - it’s $8 opposed to $80 for chlorine).

“Leisure pools has it together – highly recommended, and I am not easy to please!!”

David Zimmer
Understanding Color Theory

Color theory is gaining increased acceptance in the United States in pool design and presentation. Put simply, it means that the color of the water in a residential pool is the most immediate reaction people have when they view a pool. This is why it is important to consider the impact of color on your pool from the choice of pool color to the selection of pool accessories. The most immediate impact any pool has is the color of the water. Either it has a “wow” factor or not. So forget boring old-fashioned white or pale color combinations with the pool’s surrounding setting is the central element of color theory.

Just imagine a bright fall or spring evening, or even a clear winter’s day as you relax on the back deck. The beautiful sparkle from your pool water is so soothing and provides endless enjoyment. This is your pool just as much as swimming in it.

Now consider the contrast between beautiful blue sparkling water and the anemic pale frigid water color that a white pool produces: Blue water has always been the most naturally attractive. With this in mind, Leisure Pools color strategy focuses on choosing the right color for your pool. The goal is to have a pool which retains much more heat (and keeps you warm longer) and which makes your pool experience seem almost like swimming in the endless blue oceans. Queensland is a wonderland of color and our new Leisure Pools Queensland Blue is a stunning sparkling finish that reflects the warm and inviting coral reef waters that guard Australia’s northeastern coastline.

Australian Blue

Swim in the endless blue turquoise of Australia’s Great Barrier Reef. Leisure Pools’ Australian Blue is a stunning sparkling finish that reflects the warm and inviting coral reef waters that guard Australia’s northeastern coastline.

Outback Blue

Our newest color and one that certainly has the “wow” factor. With twice the sparkle and shimmer, Outback Blue mirrors the deep Australian night sky with countless sparkling stars.

Queensland Blue

Imagine combining the colors of a land that boasts northern beaches, sun baked islands, and endless blue skies. Queensland is a wonderland of color and our new Leisure Pools Queensland Blue is a reflection of that which is bountiful in this dazzling land and place it right in your own backyard.

About our Aquaguard® Gelcoat

The finish on a Leisure Pool not only looks stunning, it is the result of years of research and development aimed at leading the fiberglass pool industry.

An Aquaguard® Gelcoat finish can be developed and tested by Fiberglass International (FGI) through the 1980’s and 1990’s in Australia. Over the years of development, the product called for exceptional chemical resistance, mechanical strength and weathering properties, especially the latter for exotic exterior applications in Australia where the UV intensity is extremely high.

Fiberglass International’s Aquaguard® technology is simple and unique and has been subject to extensive testing programs both accelerated and real-time concentrating on a combination of weathering and chemical resistance. The Aquaguard® Gelcoats:

• Exhibit outstanding UV and fade resistance
• Provide unique shimmer and sparkle finish
• Are formulated as a one coat sprayable system with excellent application characteristics. (Not only are they easy to apply in the factories, they are easy to repair if damaged.)
• Are specifically designed for swimming pool applications

As these decorative gelcoats exhibit outstanding weathering and chemical resistance properties, they can be used in any “performance” area where UV, water and fade resistance are a consideration.

It is an outstanding pool finish that has endured constant testing and refinement and now boasts a full 15-year warranty against:

• Osmotic blistering • Discoloration • Fading* • Surface yellowing

Note that the product has been laboratory tested out to 30 years with no noticeable deterioration.

*The Aquagard® finish includes combinations of UV protection and color pigment and this pigment like any organic pigment may fade over time. The Aquagard® finish is designed to provide protection against UV damage. One should consider that all installations are subject to environmental conditions, and the UV resistance of the Aquagard® finish may vary. This warranty is limited to a roofed installation only. It does not cover installations where the gelcoat is subjected to extreme weather conditions, or where exposure to water or other chemicals has caused a degradation of the finish.
3567 IH-35 (exit 183), New Braunfels, TX 78132
Phone (830) 387 4020   Fax (830) 387 4028
E-mail inquiries@leisurepoolsusa.com
www.leisurepoolsusa.com

© 2011 Leisure Pools. While all details have been carefully prepared and are believed to be correct no warranty can be given either expressly or implied by the vendors or their agents. Intending purchasers must rely on their own inquiries. Photographs are indicative only. They should not be relied upon as an accurate representation of the final product. Specifications may change at any time. Brochure design by Foster Creative, Inc. - www.fostercreative.com

Your local Leisure Pools dealer is: