



LEISURE POOLS®
SWIMMING IN QUALITY AND STYLE®

When did it happen for you?

When was the first time you fell in love with the water? The excitement of splashing. The sounds of laughter. The warmth of the sun. At Leisure Pools® we understand the importance of family gatherings and time well-spent with friends. That's why we produce the most advanced composite pools on the market today. With our Lifetime Structural Warranty, Lifetime Structural Osmosis Warranty and Award-Winning designs you will enjoy a lifetime filled with good times and loving memories.







Swimming in Quality and Style®

As towns and suburbs get more congested and less user-friendly, we're increasingly concentrating our lifestyles within and around our homes – and rediscovering the timeless delights of family togetherness and mixing with friends and neighbors.

And there's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. A healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings.

As the world's largest composite swimming pool manufacturer we have developed state of the art production processes and source superior raw materials, such as DuPont™ Kevlar®, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pool® is the very best on the world market. In fact, Leisure Pools® offers both an extraordinary Lifetime Structural Osmosis Warranty on each full Vinyl Ester swimming pool shell and a Lifetime Structural Warranty making it

one of the most impressive company backed warranties available on today's market.

Extensive market research and computer aided design development has allowed Leisure Pools® to create designs that lead the industry. Whether your home is contemporary or traditional, whether your pool site is large or small, there's a Leisure Pools® style and size to suit your needs (and budget) perfectly. Every Leisure Pools® design features a cleverly engineered ultra-narrow coping, for a maximum surface to site pool ratio. Leisure Pools® offers a range of designs with a special ledge around the inside perimeter of the pool, to provide added safety for children and non-swimmers.

Leisure Pools® supplies its range of swimming pools to a network of independent builders who will contract with you to supply you with a Leisure Pools® swimming pool together with undertaking the required installation work.

With a Leisure Pool, you'll be swimming in quality and style® – and enjoying a great new lifestyle enhanced by complete peace-of-mind.

The Elegance®

Since its introduction the Leisure Pools Elegance® design has changed people's perception of what a fiberglass pool can look like.

This bold and innovative design with its ultra modern square corners and clean crisp lines has rapidly become one of the most popular pool designs in the world.

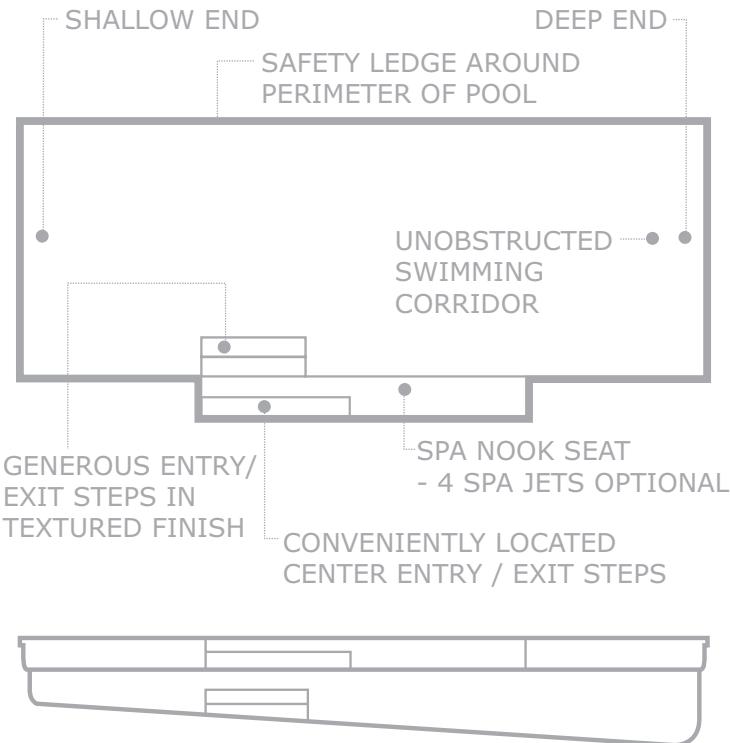
When Leisure Pools® first commenced design work on the Elegance®, the emphasis was to not only create a new and visually stunning looking pool, but also one that maximized the space inside the pool where you swim.

The Elegance® has a large unobstructed center swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

There are no unnecessary steps or benches inside the body of the pool which cut down on swimming area.

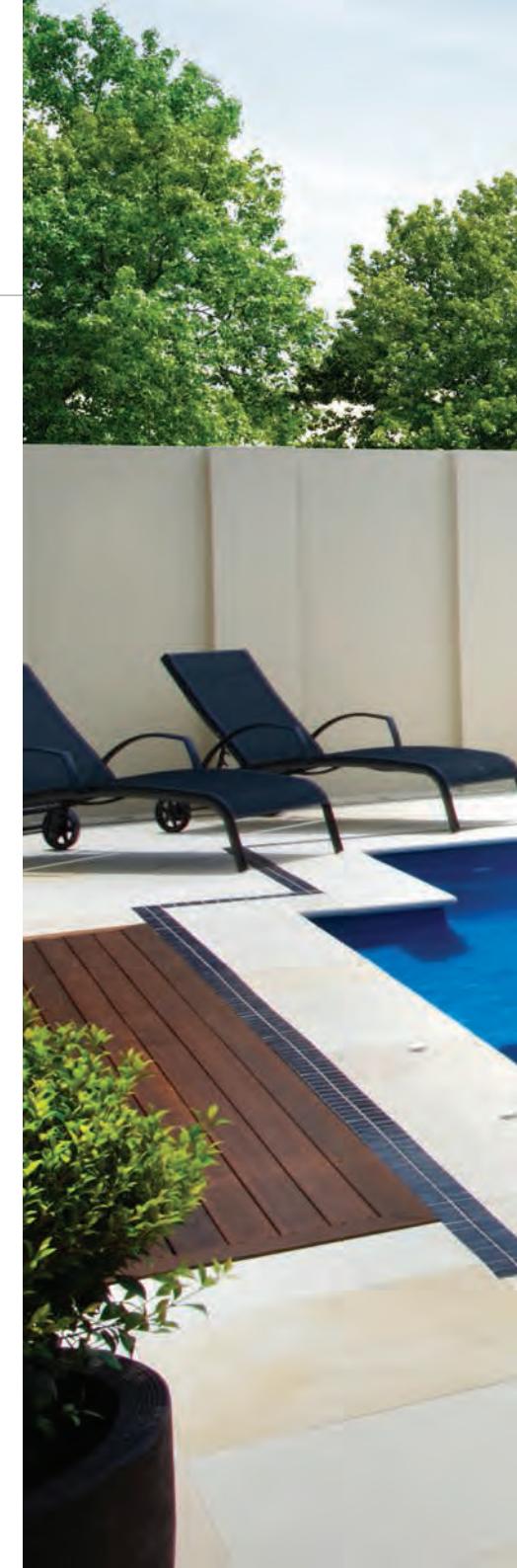
The pool has generous depths at both deep and shallow ends and comes in multiple sizes to suit almost any size location.

The Elegance® is truly a giant leap forward in modern pool design and may be just the pool for you!



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32' 10"	14' 6"	4' 1"	6'
29' 7"	14' 6"	4' 2"	5' 10"
26' 3"	14' 6"	4' 3"	5' 10"

*Some measurements rounded





Elegance® in Sapphire Blue



Reflection™ in Sapphire Blue

The Reflection™

The Reflection™ is Leisure Pools®' latest and most modern design that could be called "simply perfect".

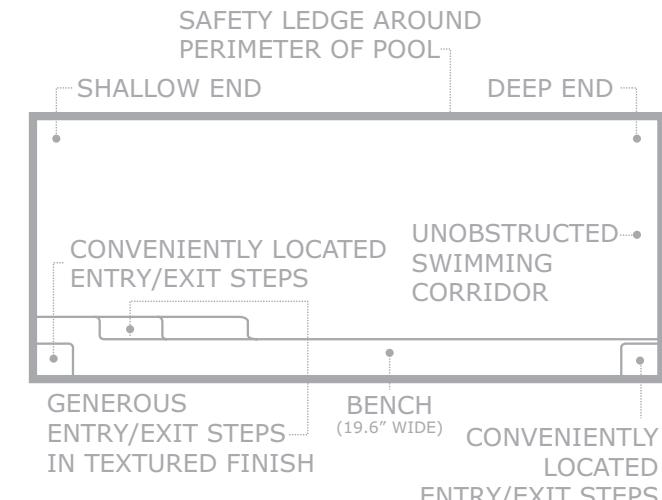
With land shapes and sizes constantly evolving the Reflection™ offers not only versatility in terms of placement on your block but it also provides a simplistic structure to suit every home and still have the practicality that you want from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a full length bench seat to suit a variety of purposes, without compromising space for swimming.

The simple and elegant design features very square corners that epitomize modern design and lend themselves to suit a variety of landscaping options to reflect your own style.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home which is a great benefit where space for a pool is limited.

The latest in the Leisure Pools® range offers structural functionality, swim sensibility and timeless design to suit your design needs now and in the future.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32' 10"	12' 6"	4' 3"	6'
29' 7"	12' 6"	4' 3"	5' 10"
26' 3"	12' 6"	4' 3"	5' 8"
23'	12' 6"	4' 3"	5' 6"

*Some measurements rounded

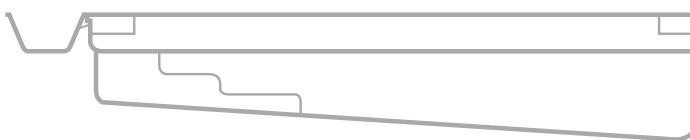
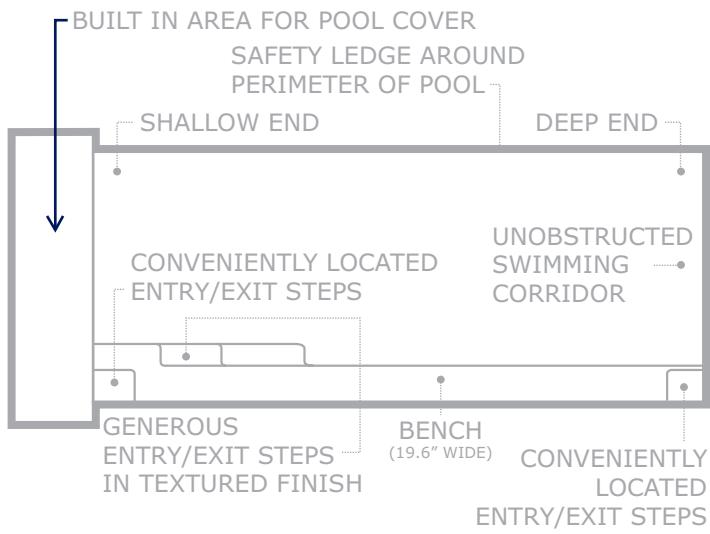
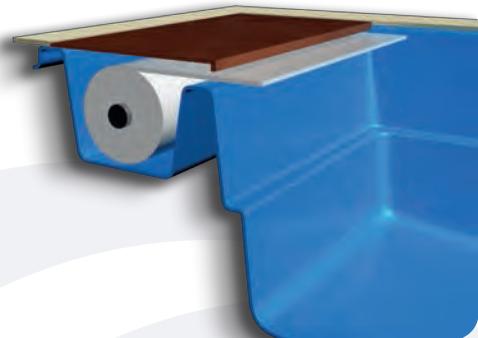
The Reflection™ with Auto Cover

Leisure Pools® have taken the new Reflection™ into the next generation by adding a built-in housing for an automated pool cover.

The benefits of having a retractable cover will not only improve your heating options but will keep your pool free from leaves and debris, while also having the ability to be automatically retracted out of site.

Perfect for a variety of climates and surrounds, this design not only offers a tidy environment to store the cover, but also creates efficient use of space by having it built into the pool.

With the Reflection™ with Auto Cover you really can have the best of both worlds! A functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32' 7"	13' 4"	4' 3"	5' 10"
29' 4"	13' 4"	4' 3"	5' 8"
26'	13' 4"	4' 3"	5' 6"

*Some measurements rounded





Reflection™ with Auto Cover in Graphite Grey



Grande™ in Sapphire Blue

The Grande™

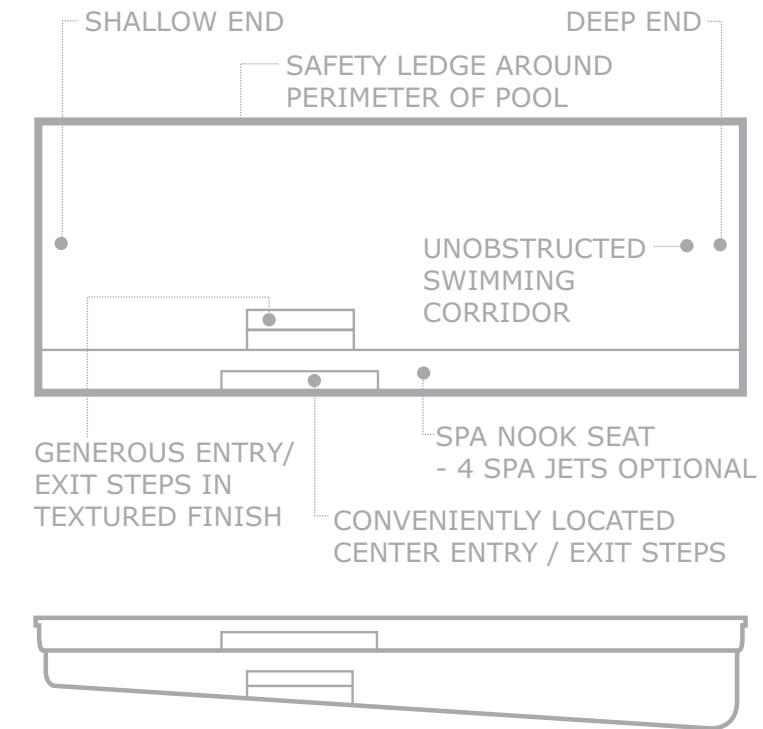


The Grande™ is the flagship of the Leisure Pools® range. At almost 40' in length, 16' in width and a deep end of 6' 6", this is a swimming pool of seriously generous proportions.

Is swimming your ideal exercise? If it is then this is just the pool for you with its wide unobstructed swimming corridor perfect for swimming laps. This pool also features a wide bench seat that runs the entire length of the pool in case sitting around and relaxing is more your speed.

Entry to and exit from the pool is by way of a broad well positioned set of steps that go right to the pool floor. Here is the perfect pool for games and pool parties, without doubt the Grande™ can be best described as user friendly.

Functionality and size are not the only strong points of the Grande™. This pool is also about style with its stunning good looks and contemporary lines. Leonardo Da Vinci once said "Simplicity is the ultimate sophistication". Surely, he was talking about the Grande™, a pool that will make a huge impression in your backyard.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
39' 8"	15' 6"	3' 10"	6' 6"

*Some measurements rounded

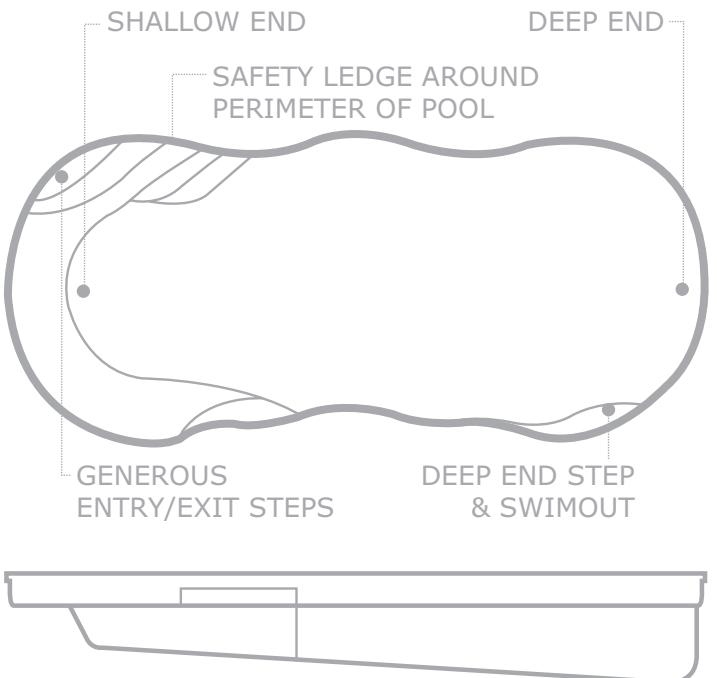
The Riviera®

Suitability and adaptability are the words that are most often used to describe our Riviera® pool. This is a swimming pool design that seems to blend perfectly with any home style and any home site. Its beautiful flowing lines and freeform design are a delight to landscape.

You can choose a tropical setting or combine the pool with rock landscaping and waterfalls, or use feature timber or even more formal paved areas. It doesn't seem to matter as the Riviera® always seems to be the perfect centerpiece for any landscape design.

The Riviera's good looks are not its only feature as this pool is truly a great pool for the family. The large wrap around bench at the shallow end is a great feature. Not only is it a play area for the kids but it's just perfect for adult seating as well. The wide steps give access to the bench area and also to the floor of the pool. The main body of water is generous in size and ideal for playing games and swimming.

The Riviera® is one of our most popular pools because it combines landscaping versatility with a functionality that will suit any family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
34'	14' 3"	3' 8"	5' 11"
30' 2"	14' 3"	3' 8"	5' 7"
26' 5"	12' 5"	4'	5' 4"

*Some measurements rounded





Sierra - In Crystal Blue



Caribbean in Ebony Blue



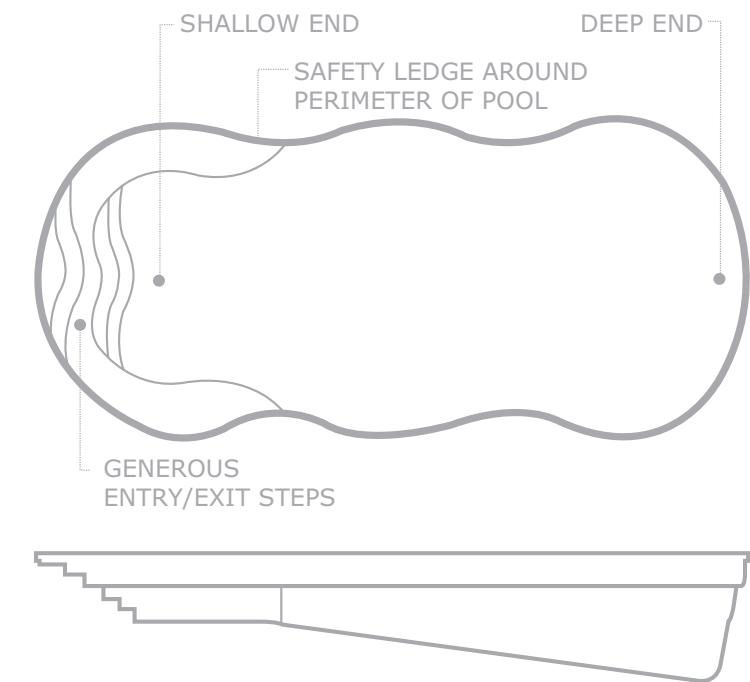
The Caribbean

The new Caribbean style pool is modeled after the Mediterranean in almost every way, but has been modified to stand at 6' 6" at its deepest depth. Leisure Pools designers created this model with hope of providing homeowners with the opportunity to build the backyard paradise they have always dreamed of. Whether you have a large family that loves playing games in the water, or simply enjoy playing host - entertaining guests, friends and family - the Caribbean is the perfect pool to help you make it happen.

The Caribbean's versatility cannot be overstated in its ability to satisfy homeowners' needs. It maintains a large wrap-around bench at the shallow end, offering a great play area for children or ample seating for adults. The wide entry steps allow easy access to the bench area as well as the swimming pool floor.

With the deep-end only reaching 6' 6", the Caribbean provides a more gradual descent as you move into the deep end. Now, you not only have plenty space to stand, but also a larger area to play water games, such as volleyball or basketball. Whether it is having fun in the water with your family, or hosting a pool party, this pool is ideal to accommodate any situation.

The Caribbean's flowing, freeform style will complement any setting, and can be easily incorporated into a multitude of landscape styles, conforming to suit your aesthetic tastes.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	16'	4'	6' 6"

*Some measurements rounded

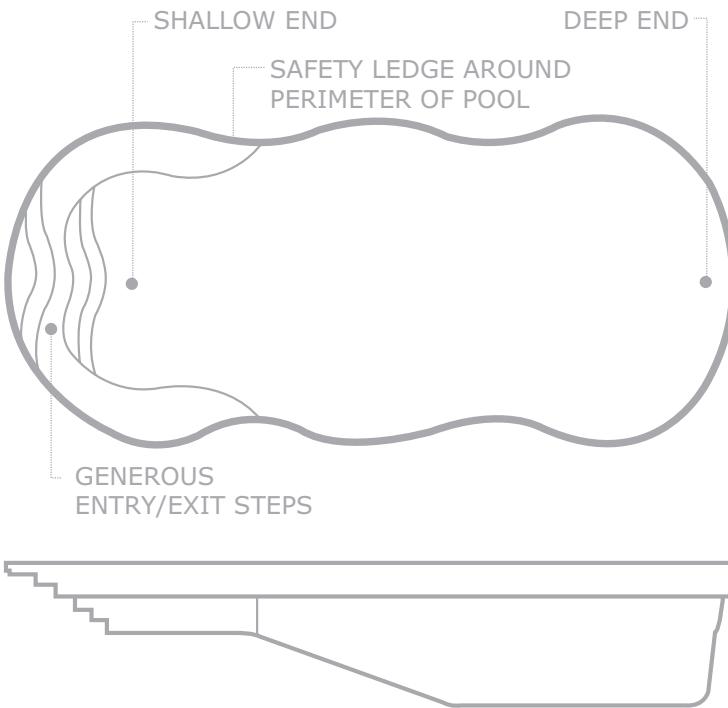
The Mediterranean™

New to our range, this pool has been modeled after our stunning success of the Riviera® pool. It was a hard task for the Leisure Pools® designers to improve on the Riviera®, but without doubt they have.

The Mediterranean™ is a large pool in every way. Not only is this pool longer and wider, it is also, most importantly, much deeper at 8'.

This is a pool that meets every standard when it comes to versatility. There's a massive wrap-around bench at the shallow end, offering a great kids' play area, but is also suitable for adult seating. The wide steps give access to the bench area and then down to the floor of the pool. The main body of water is huge and is perfect for swimming, and of course there's the added benefit that it stands at 8' deep.

The pool is a delight to landscape with its smooth free flowing design that is suitable to so many different landscaping themes. So what more could you ask for when choosing a swimming pool, a generous size, landscaping versatility, great for the whole family and "oh-so-deep."



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	16'	4'	8'

*Some measurements rounded





Mediterranean™ in Sapphire Blue





The Moroccan®

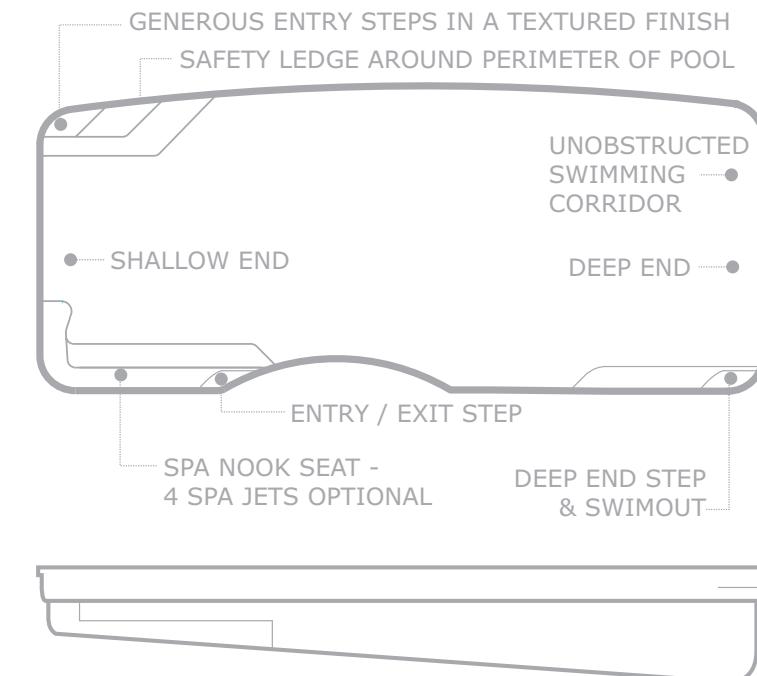
Leisure Pools'® Moroccan® range is the result of years of research and taking many of the best features a pool can have and putting them all into one stunning package. This is a swimming pool with more features than any other pool in today's market.

The Moroccan® is generous in size and stylish in looks and will give your family the lifestyle you have always desired. Through clever design all steps, benches and seating have been kept clear of the center corridor to provide unobstructed end to end swimming.

Instead of just one entry point, the Moroccan® has three; one at the shallow end, one on the opposite side at the deep end and a third in the center of the pool. This allows for versatility in placement of your pool in relation to your house or outside entertainment area with a convenient entry/exit point always nearby.

The Moroccan® has excellent seating areas in the pool with a swim out bench and step at the deep end and a more generous corner seating area at the shallow end. Optional spa jets and seat aeration can be installed, making this a great area to sit back and relax.

The Moroccan® is a spacious pool with room for the whole family and comes in multiple sizes. Whether playing games, swimming laps or just relaxing and cooling off, the Moroccan® will suit all your needs.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
38' 5"	14' 6"	3' 9"	6' 3"
34' 2"	14' 6"	3' 9"	5' 11"
30' 10"	14' 6"	3' 9"	5' 9"
26' 11"	13' 6"	3' 7"	5' 3"

*Some measurements rounded

The Horizon

Welcome to the dawn of a new era in swimming pools. The Horizon, Leisure Pools' latest addition is unlike any other composite pool being produced in the world today.

The pool features a stunning infinity-edge, causing water to seemingly disappear into the horizon. Whether it is a beautiful panoramic view or your own backyard creation, the Horizon allows water, earth and nature to combine.

This ingeniously created swimming pool incorporates patentpending design and innovation technologies to encapsulate the transition from in-ground to out-of-ground.

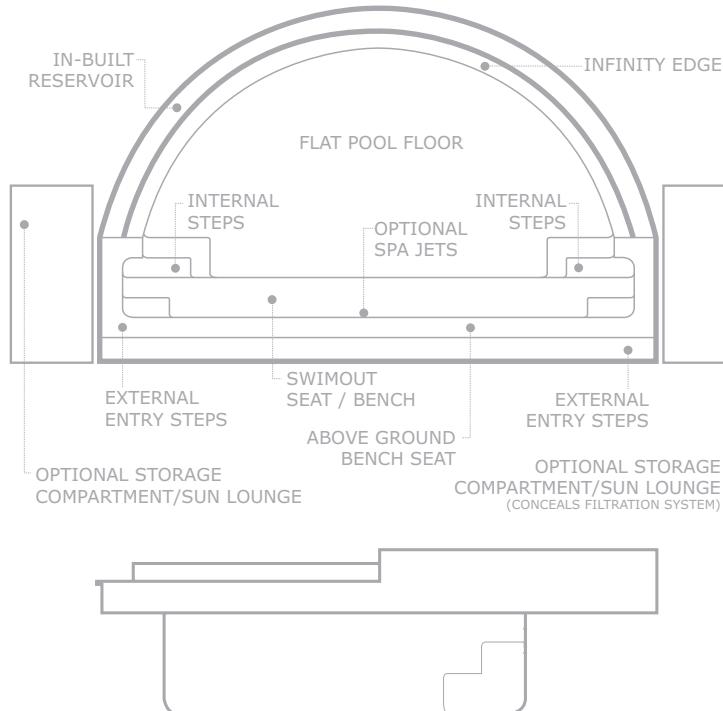
The Horizon features a recirculating water system in which water flows over the infinity edge, then cascades into its own in-built reservoir before being returned to the pool.

Optional storage compartments can be added to the pool to conveniently house its filtration equipment out of sight. The compartments effectively protect your valuable filtration equipment, while also allowing it to operate more efficiently with its close proximity to the pool. The compartments double as lounge seats for relaxing in the sun without having to be in the water.

A full-width bench provides seating in the water, where optional spa jets can be added to enhance your experience.

The Horizon will fit perfectly on awkward sloping sites or into a deck where you thought a pool was just not possible. The flat-bottom floor is ideal whether you are looking to take a relaxing dip or play games with your friends and family.

The Horizon, is a completely unique swimming pool that will revolutionize people's thinking and the way we enjoy water.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
29' 7" *	15' 5"	4' 3"	4' 3"
23'	15' 5"	4' 3"	4' 3"

*Optional filtration/storage compartments make the pool, including the compartments, 29' 7".





Horizon in Diamond Sand



Tuscany™ in Graphite Grey



The Tuscany™

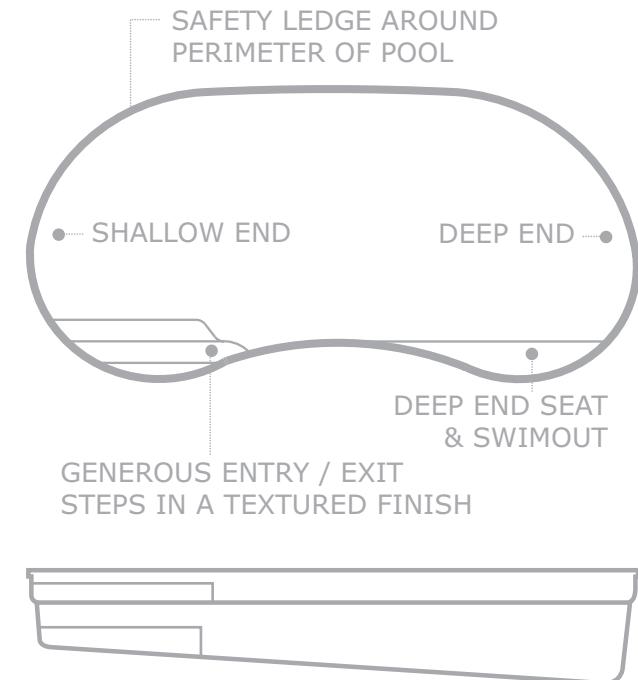
Swimming pools that feature a freeform design have always been a popular choice amongst pool owners. This type of design seems to epitomize a casual and relaxed feeling that many enjoy in their home.

The Tuscany's freeform shape can adapt to any theme you may wish to create with your swimming pool area. The Tuscany™ is a delight to landscape around and lends itself readily to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Freeform designs fit perfectly in just about any pool site but are particularly adaptable to difficult corner sites where the freeform shapes afford considerable versatility of placement. The free flowing curves allow you to maneuver the pool into places that many other more formal shapes won't fit.

The Tuscany™ has generous sized steps into the pool at the shallow end and a bench seat swim-out at the deep end. Even though the pool seems quite curved there is a full length unobstructed swimming corridor down the center of the pool which affords the ability to swim laps.

You can just imagine the Tuscany™ creating your very own oasis in your home.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
28' 5"	13' 6"	4'	5' 8"
23'	11' 6"	3' 9"	5'

*Some measurements rounded

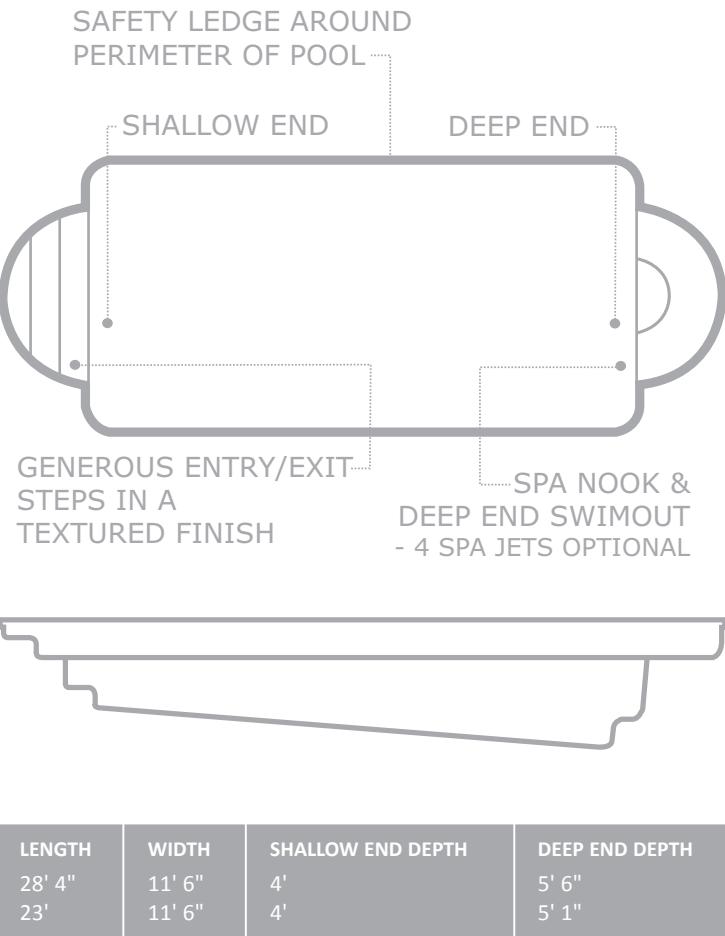
The Roman™

Why does one particular design endure for centuries while others are soon forgotten? The timeless elegance of the classic Roman™ style swimming pool is as much in vogue today as it was in the days of Ancient Rome.

The Leisure Pools® Roman™ design is simple, practical and pleasing to the eye. The clever use of the rectangle and two semi-circles also unlocks unlimited possibilities for exciting landscaping concepts.

The Leisure Pools® Roman™ features broad entry steps at the shallow end and a seating area at the deep end. The seating area at the deep end can also be fitted with optional spa jets.

Leisure Pools® has maintained a pool width of 11' 6" through all the sizes in the Roman™ range. Primarily this has been done to enable the pool to fit into the many situations where pool width is critical. This has been done without compromising the very balanced look that makes this pool so appealing.

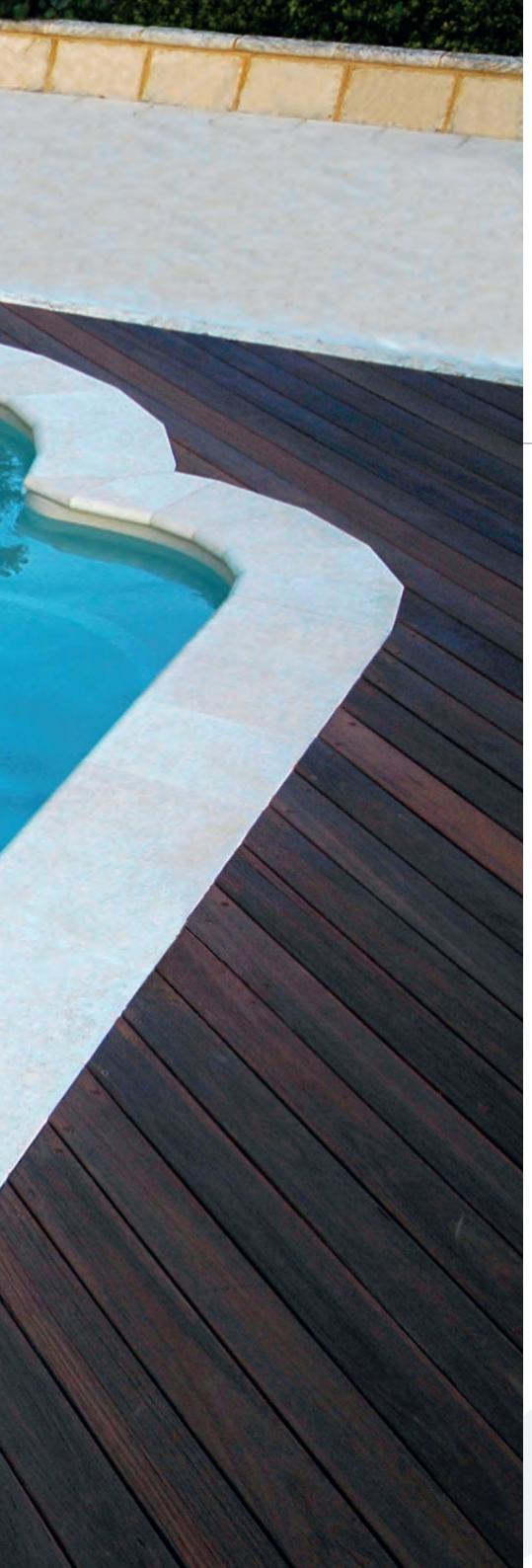




Roman™ in Sapphire Blue



Courtyard Roman™ in Diamond Sand



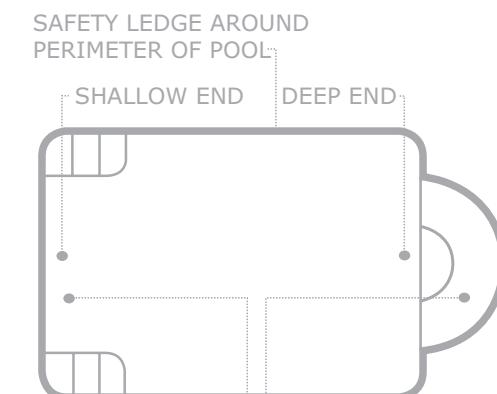
The Courtyard Roman™

As its name implies the Courtyard Roman™ is the ideal centerpiece for that stunning courtyard setting. These days swimming pools are not just being seen as something great to swim in but also something great to look at. With the Leisure Pools® Courtyard Roman™ as your starting point just imagine the many interesting courtyard scenes that could be created around it.

Here is a pool that not only looks good but can be packed with features. This pool is ideal for a swim jet system with the jets being located between the two sets of steps at the shallow end. Swim jets will enable you to get a good work out swimming against the water rushing past you.

At the other end in the curved seating area you can install spa jets and even seat aeration to create that massaging hydrotherapy effect you get in a spa. The main body of the pool is great for playing games or simply relaxing and cooling off on hot summer days.

The Courtyard Roman™ is also suitable for relatively simple heating to enable this entertainment center to be used all year round. So whether you use this pool as an entertainment area, an exercise center, a relaxation area or a great looking courtyard centerpiece, this versatile pool ticks all the boxes.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
19' 9"	11' 6"	4' 2"	5' 1"

*Some measurements rounded

The Palladium Plunge™

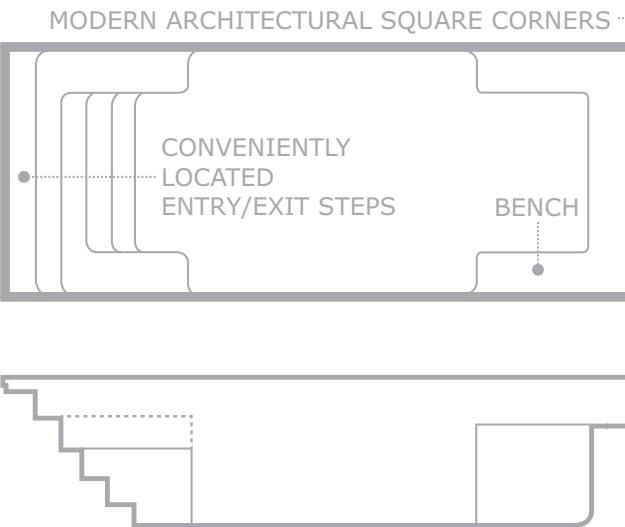
In many areas, these days, the available space for a swimming pool is becoming limited. Smaller building blocks and larger homes are squeezing the space for a pool.

Even so, many homeowners still desire the pleasures offered by their own swimming pool. This trend toward smaller and smaller swimming pools had led to the development of the plunge pool. The plunge pool, more than any other style of swimming pool, is becoming increasingly popular.

Plunge pools don't just serve as a place to cool off and relax as many homeowners now see them as a landscaping statement.

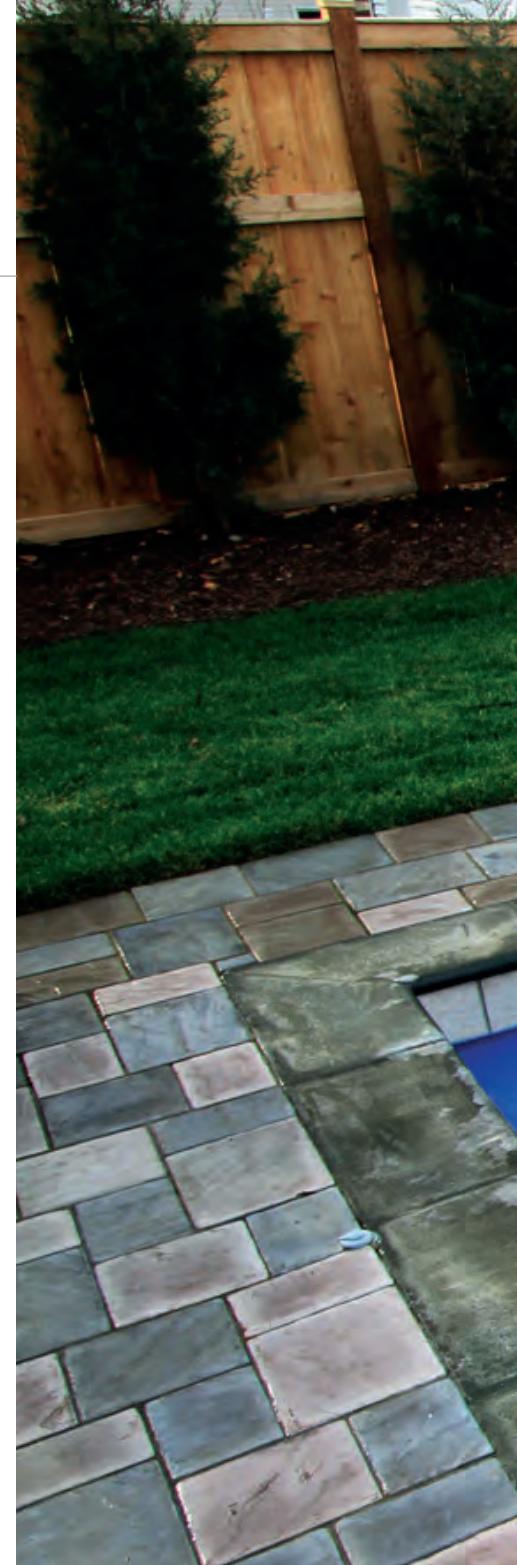
The Palladium Plunge™ is the ideal pool for the smaller area. It makes a great centerpiece for a courtyard scene. If you were to add a water feature to the Palladium Plunge™, placed perfectly around the pool so it can be readily seen from your home, then you not only have a convenient swimming pool, but also a stunning visual effect.

The smaller courtyard-style plunge pools are also much less expensive to heat if you should want to extend your swimming season.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
20'	8'	5'	5'
16'	8'	5'	5'

*Some measurements rounded





Palladium Plunge™ in Sapphire Blue

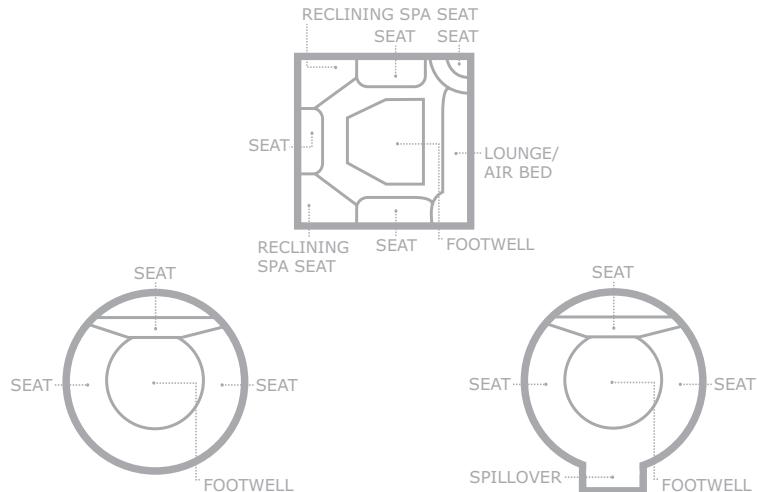
The Sorrento™ Spa Range

For centuries, people have recognized the rejuvenating healing powers of warm water. Today, Leisure Pools® takes an innovative approach to the art of warm water healing or hydrotherapy.

Spend just a few moments in Leisure Pools'® Sorrento™ Spa and you're likely to experience less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain.

The Leisure Pools® Sorrento™ Spa has strategically placed jets and ergonomically correct seating to create an ideal place for practicing a variety of calming, comforting and healing routines.

The Sorrento™ Spa is available in all the colors that are available for the pools enabling you to color match your pool and spa combination.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
7' 3"	7' 3"	3' 3"	3' 3"

*Some measurements rounded



Sorrento™ Spa (Square) in Sapphire Blue



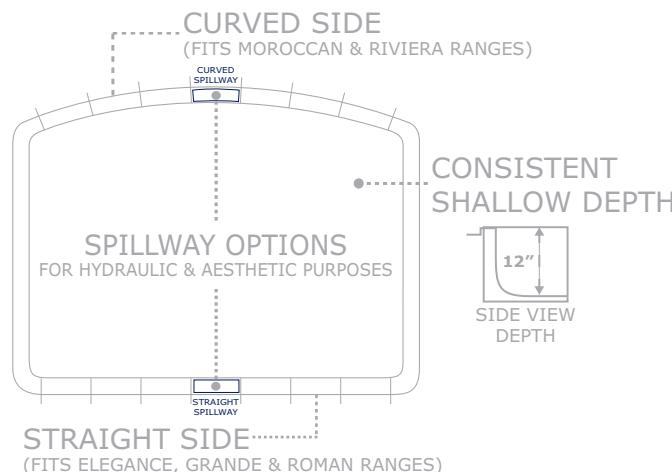
Sorrento™ Spa Spill-Over (Round) in Sapphire Blue

The Tanning Ledge

The Leisure Pools Tanning Ledge serves as the ultimate addition to any Leisure Pool. This versatile ledge maintains a shallow, consistent depth, providing an ideal hotspot for basking in the sun or a safe area for young children at play.

Leisure Pools designers created this ledge to have both a curved side and a straight side so that it would complement almost any style pool within the Leisure Pools Range, while also enhancing your experience by providing an additional lounge area with a solid, stable depth.

The Tanning Ledge offers you to more ways customize your backyard, not only with the addition of different water features, but also lets you choose the width and placement of your spillovers. Since the Tanning Ledge has a natural spillover, you are now able to enjoy the beauty and calming sounds of cascading water without the cost of installing and operating a waterfall feature.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10' 7"	8'	12"	12"

*Some measurements rounded



Leisure Pools® Composite Armour™ = Lifetime Warranty



The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it becomes the centerpiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and like us, our customers need to feel confident that what they're putting in the ground as their main feature needs to be strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they don't.

Leisure Pools® offers customers a choice of construction methods for each of our swimming pool designs. Leisure Pools® offers our standard fiberglass swimming pool which has been in production for over a decade now or our latest technological advancement the Leisure Pools® Composite Armour™ swimming pool. The Leisure Pools® Composite Armour™ swimming pool has been developed through the companies continued advancement in research and development which has resulted in what we consider to be the world's best composite swimming pool.

We are that certain the Leisure Pools® Composite Armour™ swimming pool is the world's best composite pool that we offer a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty on each Composite Armour™ swimming pool. So how is a Leisure Pools® Composite Armour™ swimming pool different from a standard fiberglass swimming pool? Well it comes down to 4 key elements, being:

- Patented Composite Armour™ Core of Strength
- Patent Pending Full Vinyl Ester Resin Construction

- Composite Armour™ Step Technology™
- Exceptional Quality Control

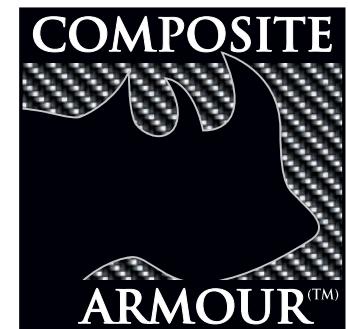
We will deal with each element individually.

Patented Composite Armour™ Core of Strength

This is totally new technology in composite swimming pool manufacturing. This patented new technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fiber and Basalt Fiber. We call it our Core of Strength.

High performance fibers have been used in many cutting edge applications. DuPont™ Kevlar® is used in bullet proof vests, body armour, military vehicles, wind turbines and aerospace applications. Carbon Fiber and Basalt Fiber are used in aerospace and high performance automotive applications. When combined through Leisure Pools® Patented new technology, Composite Armour™ brings a new level of performance to the production of composite swimming pools.

By using Composite Armour™ in the pool shell laminate, we have been able to achieve tremendous improvement in flexural and tensile strength compared with normally constructed fiberglass pools.





So why is it important to have improved flexural and tensile strengths? Well, with changing weather conditions we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools® have recognized this and with the use of the Composite Armour™ Core of Strength we are providing additional flexural and

tensile strength properties through the use of high performance fibers such as DuPont™ Kevlar®, Carbon Fiber and Basalt Fiber to better withstand these ground movement changes.

Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

“ The most important single component in any swimming pool project is the actual pool shell itself ”

Full Vinyl Ester Resin Construction

In simple terms a standard fiberglass pool is made up of a number of layers being:

1. Gelcoat Color Layer
2. Corrosive Resistant Vinyl Ester Resin with Fiberglass Layer
3. Structural Polyester Resin with Fiberglass Layer
4. Polyester Resin Finishing Layer

One of the most important layers, of which has been introduced in the last 20 years, has been the incorporation of a Corrosive Resistant Vinyl Ester Resin layer. Vinyl Ester Resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as Osmosis.

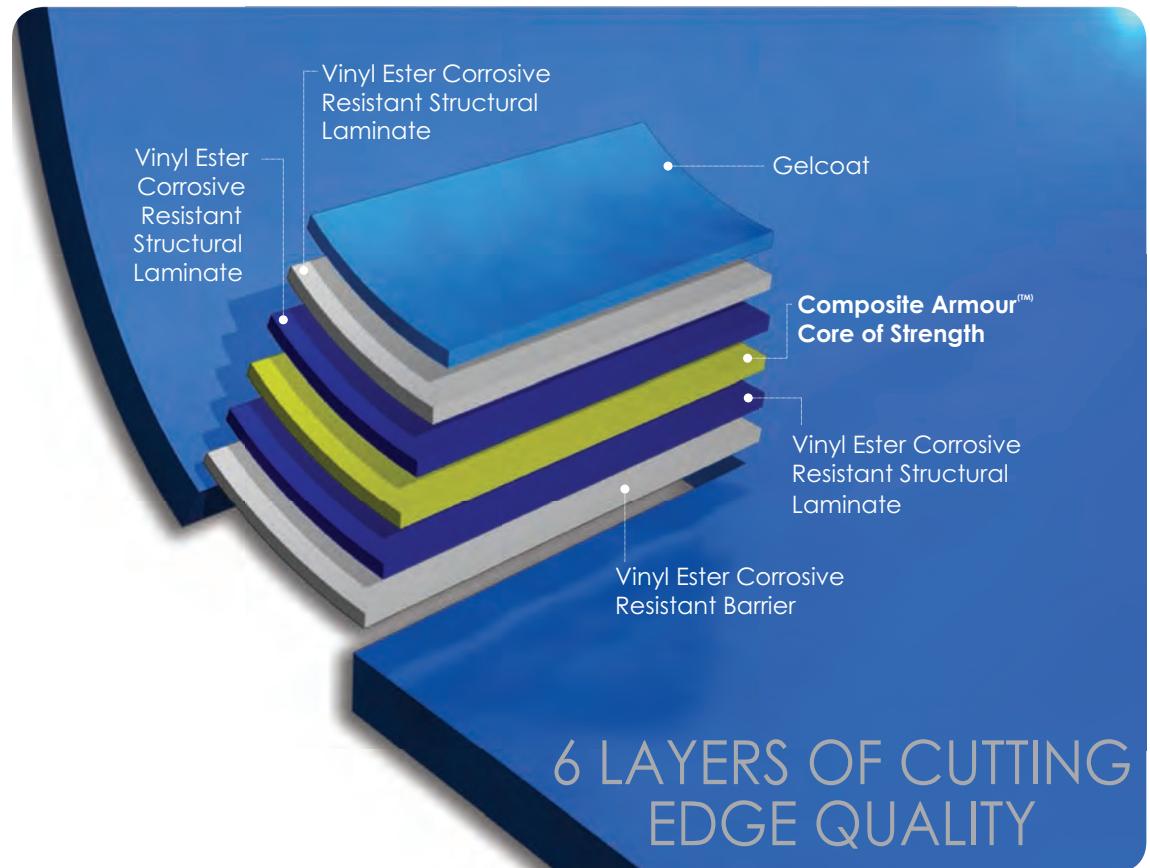
Many manufacturers, however, will often apply only a single layer of Vinyl Ester Resin onto the swimming pool since Vinyl Ester Resin is traditionally double the cost of a Polyester Resin, a cheaper resin often used to provide bulk to the swimming pool.

Unfortunately, even with this one layer of Vinyl Ester Resin, issues related to Osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method. This may have occurred as a result of manufacturers' attempts to use as little Vinyl Ester Resin as possible, given its cost.

Leisure Pools® Composite Armour™ swimming pool is available with a full Vinyl Ester Resin Construction (excluding the Gelcoat Color Layer). Leisure Pools has taken this course of action in order to offer the following amazing benefits:

- Vinyl Ester Resin provides improved structural strength properties over traditional Polyester Resin, therefore enabling Leisure Pools® to offer a stronger swimming pool
- By constructing all layers after the Gelcoat Color with Vinyl Ester Resin, Leisure Pools® is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers may spend tens of thousands of dollars on a swimming pool project, and in light of such, the swimming pool shell must last. Leisure Pools® Composite Armour™ swimming pool with full Vinyl Ester Resin Construction is another means by which to ensure quality and durability.



Composite Armour™ Step Technology™

Leisure Pools® believes that when you step into a swimming pool or sit on a bench in a swimming pool it needs to feel solid. Although traditional fiberglass pools provide the feature of flexibility they also have the weakness of not feeling solid under foot as the pool shell is designed to flex.

Leisure Pools® through its Composite Armour™ Step Technology™ has been able to reduce step and bench deflection providing a “solid” foundation for entry and exit steps compared with normally constructed fiberglass pools.

The Composite Armour™ Step Technology™ provides the customer with a feeling of a solid foundation whilst still maintaining the many benefits of structural flexibility in the design of the swimming pool shell.

Exceptional Quality Control

Unfortunately the word “Quality” has been over used these days to the point where it has become just noise in a company's marketing.

Rather than say that our swimming pools are a quality swimming pool we would prefer to explain what our Quality Program entails.

- Leisure Pools® has on staff a Polymer Chemist who manages the Leisure Pools® Technical Center
- Leisure Pools® ensures quality of incoming raw materials by batch testing against benchmarked materials using an FTIR Spectrometer

- Leisure Pools® randomly selects swimming pools manufactured to undertake the following tests:
 - Flexural and Tensile Strength Test
 - Cure Percentage Tests of Each Layer
 - Barcol Hardness Testing
 - Boil Testing of Laminates (random samples)
 - Burn Testing of Laminates (random samples)
- Leisure Pools® weighs all materials to ensure correct quantities have been applied to each swimming pool
- Leisure Pools® uses an Ultra Sonic Thickness Testing device to thickness test the swimming pool in multiple key locations over the swimming pool to ensure compliance against the Leisure Pools® Benchmark

Leisure Pools® is the only company to have invested heavily into this level of quality control. Leisure Pools® have done this because in order to provide a Lifetime Structural Warranty we need to ensure that we are at the top of our game in the product that we provide.

While much of the above may seem very technical the key element that you must decide is whether the swimming pool shell that you are looking to install in your home will last the test of time. A swimming pool is a great investment both for your family and the value of your property however it is important not to assume all pools are the same as they are not. With Leisure Pools® you are purchasing a swimming pool that will last.



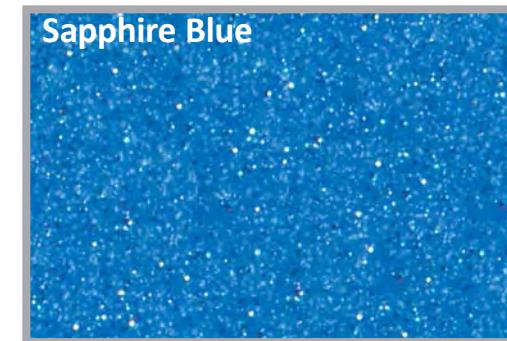
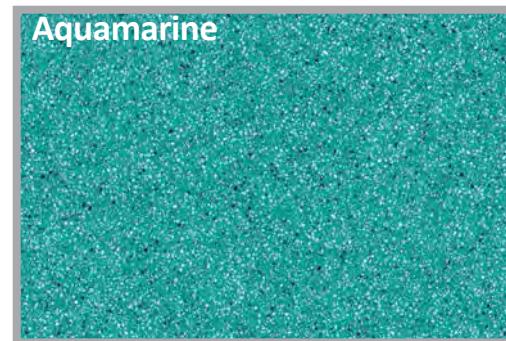
Leisure Pools® SM

If you're looking for something a little bit special - then this is the color range for you!

These colors are given an added brilliance by having an inbuilt sparkle and shimmer effect. In different lights your pool will look like it has millions of diamonds scattered over the pool surface.

Why do we call it SMART? Well this color range also features Nuplex Composite's AQUAGUARD®ECO PLUS Gelcoat which exhibits strong antimicrobial behavior to inhibit the growth of bacteria at the gelcoat surface. This dramatically reduces the chance of algae growing in your pool.

So, the SMART Color Range not only looks good but is also good for you.

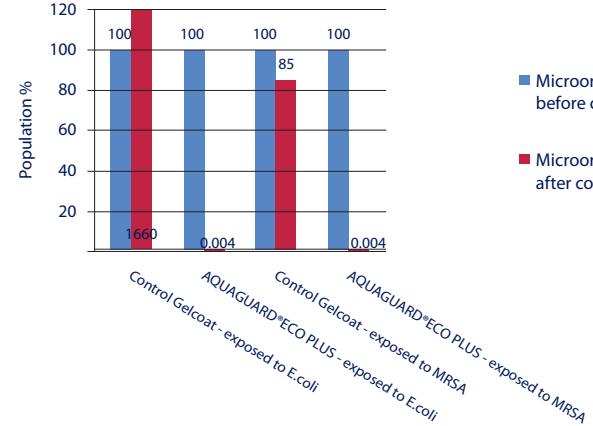


ART Color Range

New Antimicrobial Technology

The Leisure Pools® SMART Color Range contains an antimicrobial system that is designed to inhibit the growth of harmful organisms such as bacteria at the gelcoat surface. The particular antimicrobial additives contained in the gelcoat provide long-term protection against various microorganisms. Leisure Pools® is the only company in North America with this latest technology.

Antimicrobial Properties - JIS Z 2801:2000 Test method



New Environmental Technology

The Leisure Pools® SMART Color Range has also been designed with dramatically reduced VOC (Volatile Organic Compounds) emissions, providing up to 50% less VOC emissions than standard gelcoats making it better for the environment over traditional gelcoats used in fiberglass swimming pools.





LEISURE POOLS[®]
SWIMMING IN QUALITY AND STYLE[®]

Call 855-85-SPLASH - www.leisurepoolsonline.com